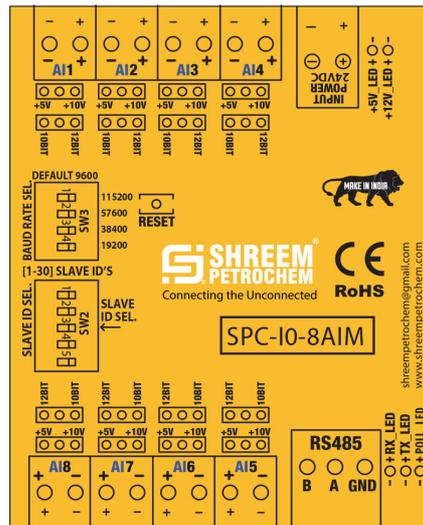


Technical Datasheet Input / Output Modules with Modbus RTU Protocol with RS485 Interface

The IO modules communicate via RS485. The port can drive distances up to max 700 meters without the use of any repeater (*this feature however also depends on the signal strength of the Modbus Master Device*).

The RS485 Digital IO module is sturdy, low power usage and easy to use.

8 Port AI Module: -



The IO modules are mounted on DIN rail mountable casing and with exposed connectors and LED indicators. The DIP switch for Slave ID and Baud rate are placed inside the enclosure. We can also offer an option for Soft configuration.

The design of the modules incorporates '**resettable Fuses**' to safeguard against reverse polarity connection both for **Power** and **Communication** port.

Specifications

General –

I/O Connectors	2 Pin 5.08 mm pitch pluggable screw terminals.
Dimensions	110 mm L x 110 mm B x 50 mm H
Power	Input Power – 12 – 24 VDC or 24 V AC/DC
	Typical – 12V DC @ 110mA
Operating Temperature	0 – 60° C (32 ~ 140°F)

Storage Temperature -20 - 70° C (-4 ~ 158°F)
 Storage Humidity 5 ~ 95 % RH, non – Condensing

Certifications



AI Inputs –

Channels 8
 Input Signal 4 – 20 mA / 0 – 20 mA / 0 – 10 V / 0 – 5 V (jumper sel)
 Accuracy ± 2% Full scale
 Input Resolution 10-bit /12-bit resolution (optional)
 Isolation Optically Isolated
 External Loop Voltage + 12 VDC min
 AI input impedance 120Ω

Additional Features: -

Communication port isolated
 Input power reverse polarity safety
 ESD Safety IEC 61000-4-2, ± 30KV contact, ± 30KV air
 EFT IEC 61000-4-4, 50A (5/50ms)
 750V isolation.
 CRC Error check.
 No configuration needed on the IO board

Configuration Settings: -

Communication Speed 9600 – 19200 Kbps (DIP SW Selectable)
 Data Bits 8
 Parity None
 Stop bit 1
 CRC Yes
 Slave ID 1 – 15 (DIP SW Selectable)
 Function Code AI 0x09 Read Holding Registers
 AI Register Address **10 Bit** -1,2,3,4,5,6,7,8 / **12 Bit** – 9,10,11,12,13,14,15,16

ID	Function Description	Register Description	Modbus Function Code	Protocol	Data Type
1	AI 1 – 10 Bit	40001	0X03	RS485	16 Bit Unsigned int
2	AI 2 – 10 Bit	40002	0X03	RS485	16 Bit Unsigned int

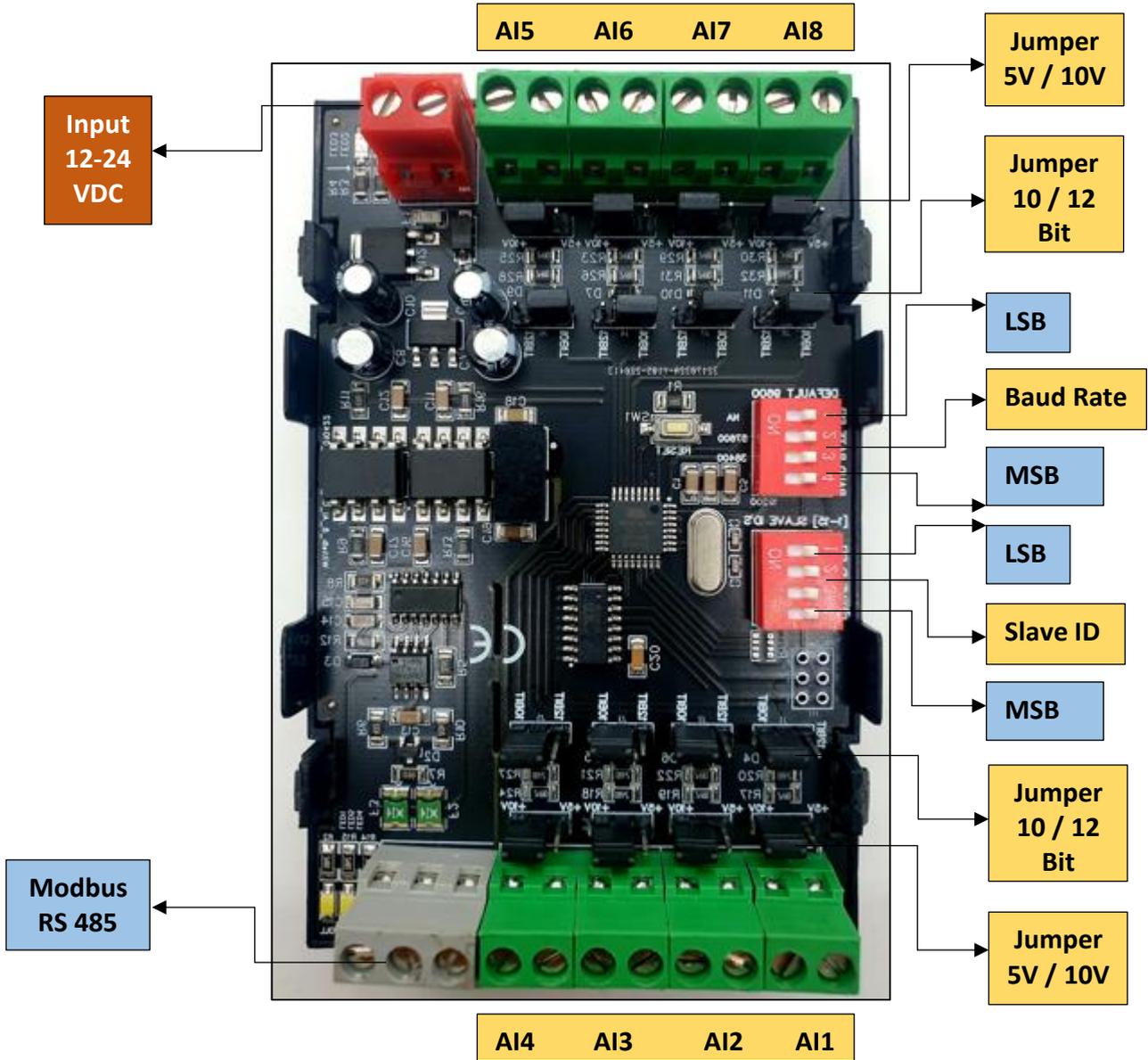
3	AI 3 – 10 Bit	40003	0X03	RS485	16 Bit Unsigned int
4	AI 4 – 10 Bit	40004	0X03	RS485	16 Bit Unsigned int
5	AI 5 – 10 Bit	40005	0X03	RS485	16 Bit Unsigned int
6	AI 6 – 10 Bit	40006	0X03	RS485	16 Bit Unsigned int
7	AI 7 – 10 Bit	40007	0X03	RS485	16 Bit Unsigned int
8	AI 8 – 10 Bit	40008	0X03	RS485	16 Bit Unsigned int
	Optional				
9	AI – 1 12 Bit	40009	0x03	RS485	16 Bit Unsigned int
10	AI – 2 12 Bit	40010	0x03	RS485	16 Bit Unsigned int
11	AI – 3 12 Bit	40011	0x03	RS485	16 Bit Unsigned int
12	AI – 4 12 Bit	40012	0x03	RS485	16 Bit Unsigned int
13	AI – 5 12 Bit	40013	0x03	RS485	16 Bit Unsigned int
14	AI – 6 12 Bit	40014	0x03	RS485	16 Bit Unsigned int
15	AI – 7 12 Bit	40015	0x03	RS485	16 Bit Unsigned int
16	AI – 8 12 Bit	40016	0x03	RS485	16 Bit Unsigned int

Note: -

For MODBUS communications, a **shielded and twisted pair cable** is used. One example of such cable is Belden 3105A.

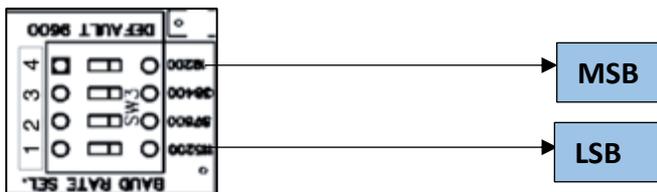
Recommended Cable Electrical Characteristics: -

22 AWG Cable Shielded and twisted pair should be used.
Tinned Copper Recommended
Nominal Conductor DCR 14.7 ohm / 1000 ft
Nominal Capacitance 11 pf / feet (conductor to conductor)
High Frequency Non-Insertion Loss 0.5db / 100ft



NOTE – By default the Jumper setting on the board is 10 V and 10 Bit.

BAUD RATE DESCRIPTION

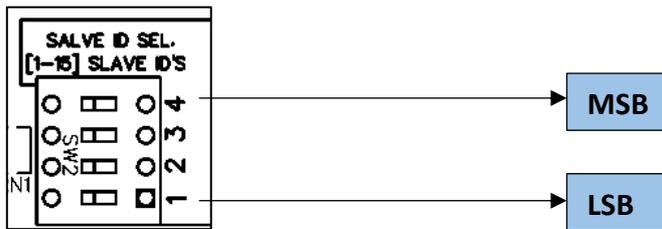


- For Baud rate Selection, DIP SW is used as per the diagram.
- Pulling up the switch will make Baud rate active.
- If no selection is made 9600 will be default Baud rate.

- When u change the Baud rate in the Module power 'ON' condition, please press the reset button to get Change to affect.

Baud Rate	DIP SWITCH			
	1	2	3	4
9600	OFF	OFF	OFF	OFF
19200	ON	OFF	OFF	OFF
38400	OFF	ON	OFF	OFF
57600	OFF	OFF	ON	OFF
115200	OFF	OFF	OFF	ON

SLAVE ID DESCRIPTION



For Slave ID Selection SW is used to Set The SLAVE ID .

For Slave ID DIP Switch **LSB is "1"** follow through **"4" is MSB.**

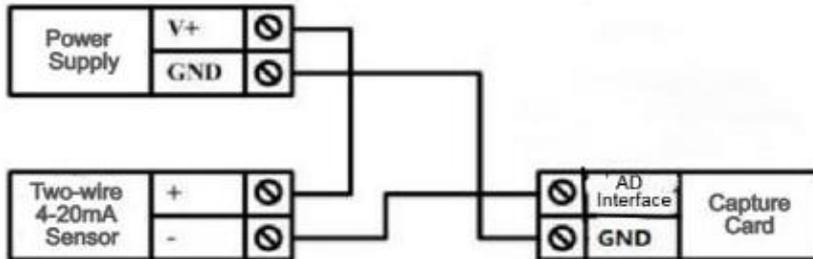
Slave ID Confirmed through below Device ID table .

IF Eg. Slave ID 1 is Needed to be selected Switch number 1 should pulled up other three should be selected down side. So "1 0 0 0" will be selected as Slave ID 1.

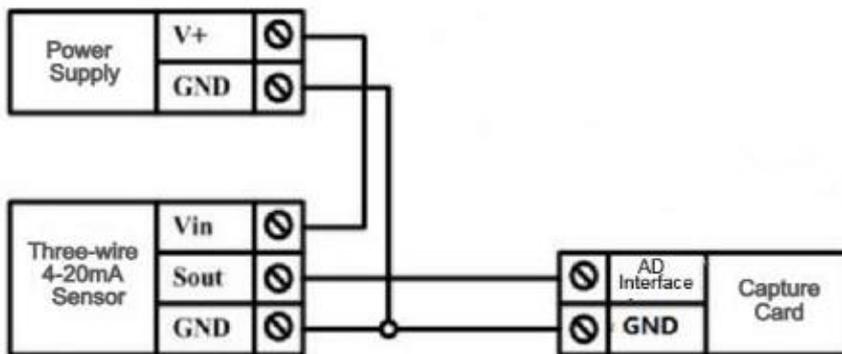
Slave ID	DIP SWITCH				OUTPUT (Binary)	OUTPUT (Decimal)
	1	2	3	4		
0	OFF(0)	OFF(0)	OFF(0)	OFF(0)	0 0 0 1	1
1	ON(1)	OFF(0)	OFF(0)	OFF(0)	0 0 0 1	1
2	OFF(0)	ON(1)	OFF(0)	OFF(0)	0 0 1 0	2
3	ON(1)	ON(1)	OFF(0)	OFF(0)	0 0 1 1	3
4	OFF(0)	OFF(0)	ON(1)	OFF(0)	0 1 0 0	4
5	ON(1)	OFF(0)	ON(1)	OFF(0)	0 1 0 1	5
6	OFF(0)	ON(1)	ON(1)	OFF(0)	0 1 1 0	6
7	ON(1)	ON(1)	ON(1)	OFF(0)	0 1 1 1	7
8	OFF(0)	OFF(0)	OFF(0)	ON(1)	1 0 0 0	8
9	ON(1)	OFF(0)	OFF(0)	ON(1)	1 0 0 1	9

10	OFF(0)	ON(1)	OFF(0)	ON(1)	1 0 1 0	10
11	ON(1)	ON(1)	OFF(0)	ON(1)	1 0 1 1	11
12	OFF(0)	OFF(0)	ON(1)	ON(1)	1 1 0 0	12
13	ON(1)	OFF(0)	ON(1)	ON(1)	1 1 0 1	13
14	OFF(0)	ON(1)	ON(1)	ON(1)	1 1 1 0	14
15	ON(1)	ON(1)	ON(1)	ON(1)	1 1 1 1	15

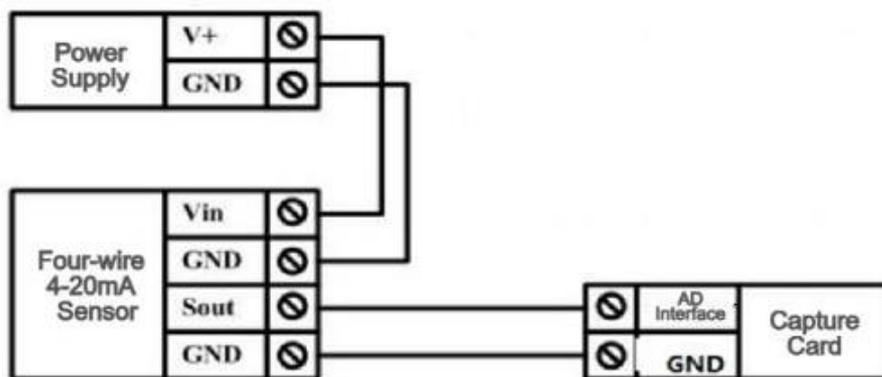
Two-wire Sensor Wiring Diagram



Three-wire Sensor Wiring Diagram



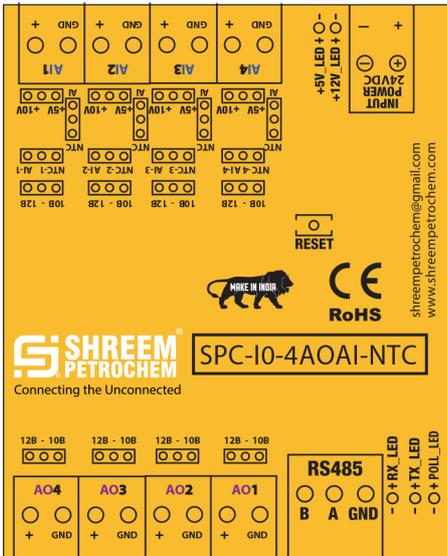
Four-wire 4-20mA Sensor



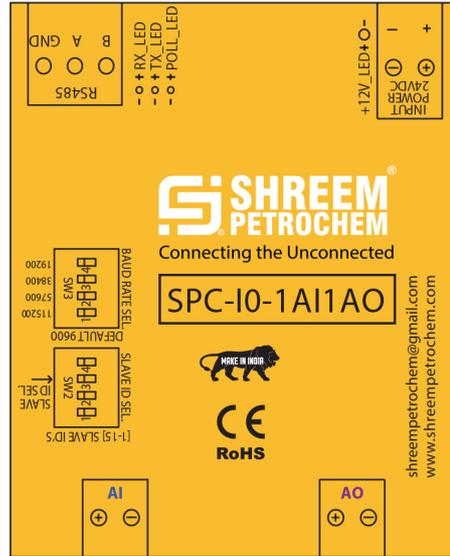
Contact us: -

A 807, SAFAL PEGASUS
 PRAHLADNAGAR
 AHMEDABAD - 380015
 MOB: 8332022161
 Email : shreempetrochem@gmail.com

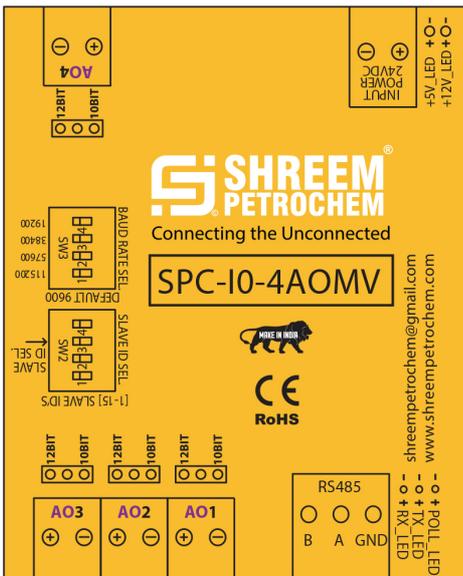
VISIT NEXT PAGE FOR
 MORE SIMILAR
 PRODUCTS



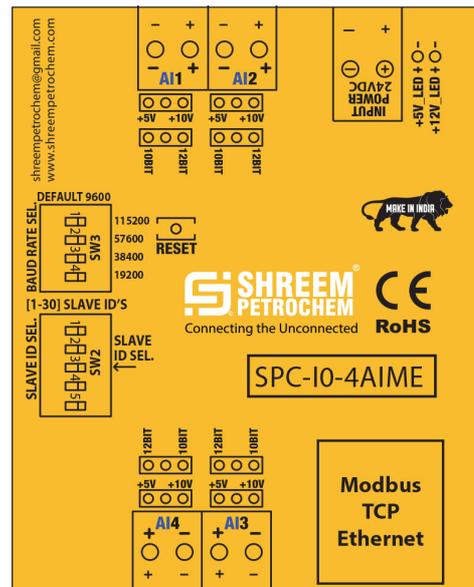
4 Analog Input and 4 Analog Output, Slave RS serial Modbus RS 485, 2 Wire, DIP Sw, 24 VDC power Supply



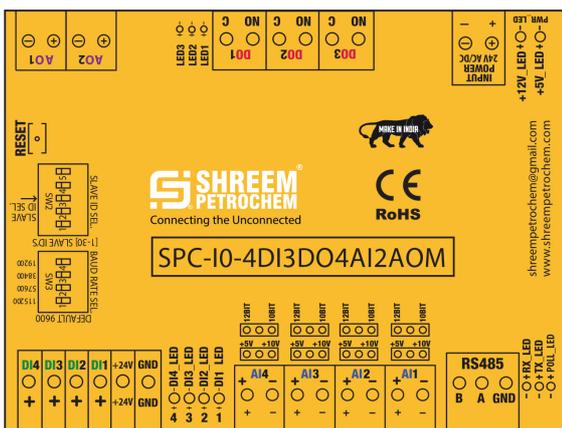
1 Analog Input and 1 Analog Output, Slave RS serial Modbus RS 485, 2 Wire, DIP Sw, 24 VDC power Supply



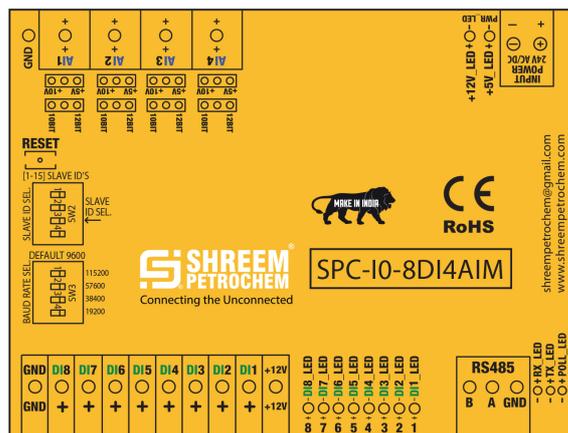
4 Analog Output, Slave RS serial Modbus RS 485, 2 Wire, DIP Sw, 24 VDC power Supply



4 Analog Input , Slave serial Modbus on Ethernet, DIP Sw, 24 VDC power Supply



4 DI, 3 DO, 4AI,3 DI , Slave RS serial Modbus RS 485, 2 Wire, DIP Sw, 24 VDC power Supply



8 DI, 4 AI, Slave RS serial Modbus RS 485, 2 Wire, DIP Sw, 24 VDC power Supply